

PATENT ABSTRACTS OF JAPAN

(11)Publication number : 07-136210

(43)Date of publication of application : 30.05.1995

(51)Int.Cl. A61F 13/15
A61F 5/44

(21)Application number : 05-283660 (71)Applicant : ZUIKOU:KK

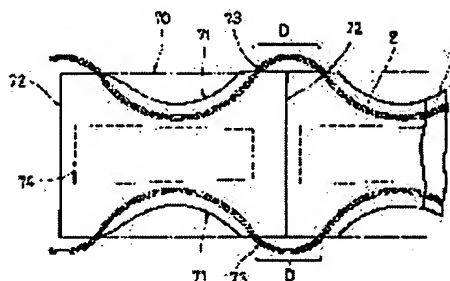
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(54) PRODUCTION OF GATHERS OF THROW-AWAY WEARING ARTICLES

(57)Abstract:

PURPOSE: To provide the process for production of gathers of throw-away wearing articles by producing the gathers which have nice appearance and have excellent wearing feel.

CONSTITUTION: This process for production of the gathers for throw-away wearing articles comprises inserting plural pieces of yarn-like elastic materials 73 between continuously supplied double-layer band-shaped sheets 2 and 3 while extending and curving these elastic materials and integrally joining these double-layer band-shaped sheets 2 and 3 to continuously produce the developed parts of the throw-away wearing articles, then discretely cutting these particles, thereby forming the gathers. Plural pieces of the yarn-like elastic materials 73 to be held between the double-layer band-shaped sheets 2 and 3 are mounted while these elastic materials are curved in such a manner that the adjacent yarn-like elastic materials maintain equal intervals.



LEGAL STATUS

[Date of request for examination] 10.12.1997

[Date of sending the examiner's decision
of rejection][Kind of final disposal of application
other than the examiner's decision of
rejection or application converted]

registration]

[Date of final disposal for application]

[Patent number] 3269719

[Date of registration] 18.01.2002

[Number of appeal against examiner's
decision of rejection]

[Date of requesting appeal against
examiner's decision of rejection]

[Date of extinction of right]

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